

# Alfa Laval AS-H Belt Press G3

# Sludge dewatering machine

#### Introduction

The Alfa Laval AS-H Belt Press G3 is considered the industry standard for superior value, performance and durability for sludge dewatering. The G3 belt press is designed for low polymer consumption, high throughput rates, and high solids content and is available in a wide size range and extensive modular options to meet individual process requirements.

#### **Application**

The Alfa Laval AS-H Belt Press G3 is a sludge dewatering machine suitable for all municipal wastewater sludge types and a wide variety of industrial solid / liquid separation applications, such as paper, petrochemical, mineral, food processing, pharmaceutical and chemical. The G3 belt press incorporates variable energy mixing, flocculation, gravity drainage and pressure filtration within a single mechanical framework. The G3 belt press offers the versatility of a wide size range and extensive modular options to meet individual process requirements.

# **Benefits**

- Thorough uniform mixing of polymer into sludge
- Higher volumetric throughput and solids loading
- Higher cake dry solids
- Low power consumption
- · Low polymer usage
- Better filtrate quality
- Low maintenance requirements
- Long life design
- Modular design allows upgrades to add more rollers in the pressure zone or an extended gravity zone

#### **Features**

- Available in 8 roller and 12 roller designs in the pressure section
- Extended gravity deck model for thinner sludges Sludge
- Open frame design allows for maximum access for normal maintenance
- Enclosed design available ensures any odours, aerosols and spillages are contained
- Adjustable wedge dewatering zone for process optimization
- Pre-installed hydraulic system for automatic belt tensioning and steering
- Lifetime rated bearings
- Radial grid and perforated roller to accelerate dewatering



## **Features description**

#### Sludge/polymer mixer valve

- Variable orifice, in-line polymer mixer that combines polymer and sludge instantly
- Optimizes polymer effectiveness and minimized polymer consumption

## Gravity drainage zone

 Even sludge distribution prior to a two stage high efficiency gravity drainage areas fitted with easy to operate and maintain sludge ploughs and precisely arranged support grid to optimize filtrate removal

# Adjustable wedge dewatering zone

- Initiates application of pressure to the dewatering process
- Adjustable during operation

# Radial pressure dewatering zone

 Radial grid and perforated roller to prevent pressure-shock of sludge in the pressure zone

## Full pressure dewatering zone

- Optional number of pressure rollers depending on dewatering requirements
- Belt wrap of 180 degrees or greater maximizing cake dry solids

## Belt alignment and tensioning

- Pre-installed and press-mounted to minimize on site installation requirements
- Hydraulically controlled and adjustable for continuous operation, reduced belt wear and optimum performance for a prolonged belt life

## **Bearings**

- Lifetime rated bearings with triple labyrinth seal and specially designed shaft mounted splash guards
- Extended lubrication cycle (6 monthly

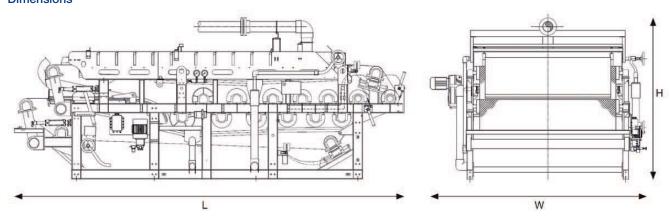
## Roller design

- Specialized forged end construction
- Rubber coated drive roller and thermoplastic nylon coated pressure rollers for corrosion resistance

### Working principle

Its operating principle is to condition the feed sludge with a polyelectrolyte and drain the flocculated sludge over an endless, horizontal porous filter belt. The thickened sludge is then sandwiched by a second filter belt before further dewatering by a series of decreasing diameter rollers. Final moisture removal is achieved by shear rollers arranged to give minimum 180 degree belt wrap in order to optimize dewatering.

#### **Dimensions**



| Model Length |  | Width   | Width  |  | Height  |  |
|--------------|--|---|--|--|---|--|
| mm           | inches                                 | mm  | inches   | mm   | inches  |  |
| 6,242        | 246                                    | 2,407   | 95   | 2,546  | 100   |  |
| 6,242        | 246                                    | 2,964   | 117  | 2,546  | 100   |  |
| 6,242        | 246                                    | 3,516   | 139  | 2,597  | 102   |  |
| 6,242        | 246                                    | 4,030   | 159  | 2,600  | 102   |  |
| 6,242        | 246                                    | 4,572   | 180  | 2,680  | 106   |  |
|              | mm<br>6,242<br>6,242<br>6,242<br>6,242 | mm inches   6,242 246   6,242 246   6,242 246   6,242 246   6,242 246 | mm inches mm   6,242 246 2,407   6,242 246 2,964   6,242 246 3,516   6,242 246 4,030 | mm inches mm inches   6,242 246 2,407 95   6,242 246 2,964 117   6,242 246 3,516 139   6,242 246 4,030 159 | mm inches mm inches mm   6,242 246 2,407 95 2,546   6,242 246 2,964 117 2,546   6,242 246 3,516 139 2,597   6,242 246 4,030 159 2,600 |  |

This document and its contents is owned by Alfa Laval Corporate AB and protected by laws governing intellectual property and thereto related rights. It is the responsibility of the user of this document to comply with all applicable intellectual property laws. Without limiting any rights related to this document, no part of this document may be copied, reproduced or transmitted in any form or by any means (electronic, mechanical, photocopying, recording, or otherwise), or for any purpose, without the expressed permission or authorized by Alfa Laval Corporate AB. Alfa Laval Corporate AB will enforce its rights related to this document to the fullest extent of the law, including the seeking of criminal prosecution.

200000251-2-EN-GB © Alfa Laval Corporate AB